DETAIL a
Scale 1:25

DETAIL m
Scale 1:5

DETAIL n
Scale 1:25

DETAIL p
Scale 1:5

DETAIL Pos.26
Scale 1:10

DETAIL Pos.27
Scale 1:10

DETAIL g
Scale 1:10

DETAIL h

DETAIL b
Scale 1:25

DETAIL c
Scale 1:25

DETAIL d
Scale 1:25

DETAIL e
TYPICAL
Scale 1:25

DETAIL f

DETAIL SLOT DIAPHRAGMS

LONGITUDINAL STIFFNERS
TYPICAL SPLICE

LONGITUDINAL STIFFNERS
TYPICAL EXTREMITY

VIEW G

SECTION A–A
Scale 1:25

SECTION B–B
Scale 1:25

SECTION C–C
Scale 1:25

SECTION D–D
Scale 1:25

SECTION E–E
Scale 1:25

SECTION F–F
Scale 1:25

SECTION H–H
Scale 1:25

TYPICAL WELD OF STIFFNERS

KEY VIEW

NOTES:
1. RADIUS OF SCALLOPS ARE R=25 UNLESS OTHERWISE SPECIFIED
2. COMPLETE THE FRAME WITH BRACKETS AND SUPPORTS FOR MECHANICAL AND ELECTRICAL ACCESSORIES
3. WATERTIGHT BEAM: EXECUTE TIGHTNESS TEST. REFER TO TECHNICAL SPECIFICATIONS ISSUED BY OMG QUALITY CONTROL DEPARTEMENT CQ.80022
4. FOR NON DISCTRUCTIVE INSPECTIONS REFER TO DWG. 12834–0550
5. FOR BUILDING, QUALITY CONTROLS, DIMENSIONAL AND GEOMETRICAL TOLERANCES REFER TO TECHNICAL SPECIFICATION ISSUED BY OMG CONTROL OF QUALITY DEPARTMENT CQ 80086
6. EXCEPT WHERE OTHERWISE INDICATED WELDS MUST BE A=0.7xMIN. THCK WHERE IS NOT POSSIBLE
7. WELD SYMBOLS IN ACCORDANCE TO AWS STANDARD
8. FAYING SURFACES OF HIGH STRENGTH BOLTS JOINTS SHALL BE SANDBLAST CLEANED (WITHOUT OIL, PAINT, MILL, SCALES) AND SHALL RECEIVE ONE COAT OF INORGANIC ZINC (E.G. CARBOZINC 11) AT 20 TO 30 MICRON DFT
9. EDGE PLATES ROUNDED OFF AVOID THE DETACHEMENT OF PAINT

FOR N.1 CRANE MANUFACTURE N.1 PIECE

00	23/01/09	FIRST ISSUE		GF	RM
	DATA DATE	MODIFICA ESEGUITA O MOTIVO DELLA SOSTITUZ. MODIFICATION EXECUTED OR REASON OF THE REPLACEMENT		DIS. DRAWER	APP.

Fabb. di riferimento N. Ref. material list	Materiale Material	Trattamento Treatment	Toll. gen. lav. Mach tolerance	Mod. o stampo Type	Peso Weight Kg	Scala Scale
12834–5102	See Material List		H11–d11		6804	1:50

MGM OMG

ROKAS CONSTRUCTIONS S.A.
TEL +30-2108774100
FAX +30-2108774121 or 111 WWW.ROKASGROUP.GR

Customer: *PIRAEUS PORT AUTHORITY*
Object: **N.8 RMG 40t**
Project: **F0010**

DIS. DRAWER	GF	
VER.	DB	DATA DATE
APP.	RM	23/01/09

Dis. di riferimento N. Ref. Drawing: 12834–5100 | Pos. 2 | 00

TROLLEY FRAME B2

Comm. /Job: N. 18033

Disegno / Drawing: N. 12834–5102 | 1/1

Formato: A2